



LIONLAC #200

Technical Data Sheet

INTRODUCTION

This paint is an acrylic lacquer type for plastics with acrylic resin and special resin as the main components. It is also a heat-curing one-component paint developed for metallic and colored undercoat.

SOLVENT COMPOSITION

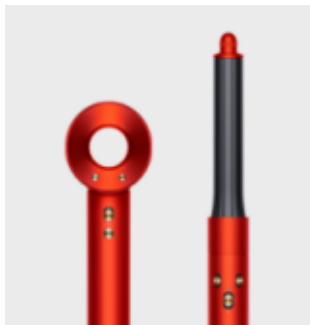
- Acrylic Resin

TYPICAL PROPERTIES

	LIONLAC #200
Appearance	Solid & Metallic
Viscosity	13 ~ 15 sec (Iwata Cup #2)
Specific Gravity	0.95 ± 0.05
Polish	Matt ~ Glossy
Dry Time	60°C X 10 min

APPLICATIONS

- Cell phone protective case, etc.
- Various accessories underpainting



ADVANTAGES

- It has excellent compatibility with metallic pigments and colorants.
- Excellent workability with quick drying.
- Excellent adhesion to materials and top coating.
- As an acrylic paint, it has excellent discoloration resistance and weather resistance.

STORAGE

Products should be kept tightly closed when not in use and stored in a cool, dry place because they will absorb moisture if left in open containers and it could result in increased viscosity, color change and some crystallization of the products.

This product has shelf life of 6 months when protected from moisture and air.

HANDLING PRECAUTION

Please refer to the MSDS for further information.

SEOEUN Tech CO.
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Standard Application Method

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	Name	LIONLAC#200	Remarks
1	Appearance	COLOR	
2	Color	Solid & Metallic	
3	Materials	HIPS , ABS	
4	Paint Name	LIONLAC#200	
5	Thinner	#140 Thinner or #108 Thinner	
6	Hardener	--	
7	Mixing Ratio (Paint / Hardener)	--	
8	Mixing Ratio (Paint / Thinner)	100 / 90 ~ 100	Paint / Thinner
9	Spray Viscosity	13 ~ 15 sec	Iwata Cup #2
10	Filter	150 micron	
11	Painting Method	Air Spray	Degreasing IPA
12	Setting Time	5 ~ 10 min	at Room Temperature(20 ~ 25 μ m)
13	Baking Condition	60 $^{\circ}$ c X 10 min	
14	Film Thickness	10 ~ 15 μ m	
15	Warranty	6 Months	

Cautions On Handling

- 1) Mix thoroughly the Paint and Thinner with proper stirring device.
- 2) Use specified thinner only, or may result in defects.
- 3) Use adequate ventilation to work area. Avoid prolonged breathing of vapor.
- 4) Store drum in the dark area with good ventilation.





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CERTIFICATION OF ANALYSIS

Customer :
Product Name :

Lot No. :
Quantity :

Test Item	Unit	Specification	Result	Remarks
Appearance	-			
Viscosity	KU			
Secific Gravity				
Solids Content	%			
Color	-			

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CERTIFY THE ABOVE STATEMENT OF QUALITY TO BE TRUE AND CORRECT.

Head of Quality Control