

PP - PRIMER

Technical Data Sheet

INSTRODUCTION

This paint provides adhesion to difficult-to-adhesive plastic materials, is a primer for non-dilution, and has excellent adhesion and fast curing speed.

SOLVENT COMPOSITION

Polypropylene

TYPICAL PROPOERTIES

	PP – PRIMER		
Usage	materials for automobiles and home appliances,		
Mixing Ratio	20 ± 5 Sec (Ford#4)		
Dry Condition	25°c X 2 ~ 3 min		
Film Thickness	3 ~ 5 <i>µ</i> m		
Spray Pressure	2 to 3 Atmospheres		
Number of Coats	ber of Coats 1 ~ 2		

APPLICATIONS

• PP materials for automobiles and home appliances, etc.

ADVANTAGES

- Provides adhesion to hard-to-adhesive plastic materials.
- It is a paint for non-dilution, it is easy to work with.
- Adhesion is excellent.
- The curing speed is fast, and the subsequent paintability is excellent.

STORAGE

Products should be kept tighly closed when not in use and stored in a cool, dry place because they will absorb miosture if left in open containers and it could result in increased viscosity, color change and some crystallization of the products.

This product has shelf life of 6 months when protected from moisture and air.

HANDLING PRECAUTION

Please refer to the MSDS for futher information.

SEOEUN Tech CO.

Tel. 82-55-326-4017 Fax. 82-55-326-4018

Standard Application Method

SEOEUN TECH CO.

Name		PP – PRIMER	Remarks	
1	Appearance	Light Yellow transparente		
2	Color			
3	Materials	P.P(Polypropylene)		
4	Paint Name	PP - PRIMER		
5	Thinner			
6	Hardener			
7	Mixing Ratio (Paint / Hardener)			
8	Mixing Ratio (Paint / Thinner)			
9	Spray Viscosity	8 ~ 9 sec	lwata Cup #2	
10	Filter	200 ~ 250 micron		
11	Painting Method	Air Spray		
12	Setting Time			
13	Baking Condition	60 ~ 70°c X 5 min		
14	Flim Thickness	$3 \sim 5 \ \mu m$	Confirm attachment after 20 minutes	
15	Warranty	6 Months		

Cautions On Handling

- 1) Mix thoroughly the Paint and Thinner with proper stirring device.
- 2) Use specified thinner only, or may result in defects.
- 3) Use adequate ventilation to work area. Avoid prolonged breathing of vapor.
- 4) Store drum in the dark ares with good ventilation.



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CERTFICATION OF ANALYSIS

SEOEUN Tech CO.

Customer : Product Name : Lot No. : Quantity :

Test Item	Unit	Specification	Result	Remarks
Appearance	_			
Viscosity	KU			
Secific Gravity				
Solids Content	%			
Color	_			

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CERTIFY THE ABOVE STATEMENT OF QUALITY TO BE TRUE AND CORRECT.

Head of Quality Control